

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 74631

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Page 2

Item ID: D4030-041

Accept



Setup Start



Revision ID:

Item Name: Long Basket Assembly (350)

Stop



Start Date: 10/4/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 10/14/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Packaging

Identify as per dwg & Stock Location: _____

0.00

Memo

PPP 74627

0.00

Packaging

10/10/21 10

140



QC

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Quality Control

11/10/21

MF
11-10-26

Dart Aerospace Ltd

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Picklist Print

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Page 1

Work Order ID: 74631

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)




Start Date: 10/4/2011

Required Date: 10/14/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.03.23 verified by:EC
per dwg revB DD 10.04.20 verified by:EC
revC DD 10.08.18 verified by:EC
IPP Rev:B as
IPP Rev:C as per dwg

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4086-210  Placard, Max Load		Manufactured	No				Each	5.0000		1			
<div> <div>Location</div> <div>Loc Qty</div> <div>Loc Code</div> </div>													
				ST122				4					
					66275			4					
				ST124				1					
					64869			1					
D2530  Handle Weldment		Manufactured	No			100	Each	10.0000	1				
<div> <div>Location</div> <div>Loc Qty</div> <div>Loc Code</div> </div>													
				ST506				9					
					72166			3					
					73450			6					
				ST508				1					
					69318			1					
D2535  Spring		Manufactured	No			100	Each	71.0000	2	2			
<div> <div>Location</div> <div>Loc Qty</div> <div>Loc Code</div> </div>													
				ST504				71					
					71117			71					

Dart Aerospace Ltd

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Page 2

Work Order ID: 74631

Parent Item: D4030-041


Parent Item Name: Long Basket Assembly (350)

Start Date: 10/4/2011

Required Date: 10/14/2011

Start Qty: 1.00

Required Qty: 1.00

D2537

 Bushing


Manufactured No 100 Each 45.0000 2



[Handwritten signature]

Location	Loc Qty	Loc Code
ST504	45	
71853	15	
73344	30	


[Handwritten '2']

D3913-041

 Long Basket Base Assembly, 350

Manufactured No 100 Each 0.0000 1




B74632 (x1) M 11/10/20

D3914-041

 Long Basket Lid Assembly (350)

Manufactured No 100 Each 0.0000 1



B74634 (x1) M 11/10/20

D3917-3

 Washer


Manufactured No 100 Each 29.0000 6



[Handwritten signature]

Location	Loc Qty	Loc Code
ST092	29	
73332	29	

[Handwritten signature]

D3953-3

 Gas Spring Stud, Lid

Manufactured No 100 Each 1.0000 2



B74644 11/10/20

Location	Loc Qty	Loc Code
ST096	1	
71875	1	

[Handwritten signature]

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Page 2

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Page 3

Work Order ID: 74631

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 10/4/2011

Required Date: 10/14/2011

Start Qty: 1.00

Required Qty: 1.00

D3953-7

 Spring Spacer

Manufactured No

100 Each

18.0000 2



2

Location

Loc Qty

Loc Code

ST096

18

65053

4

74168

14

2

D3953-9

 Gas Spring Washer

Manufactured No

100 Each

22.0000 2



2

Location

Loc Qty

Loc Code

ST096

22

69025

4

74169

18

2

D3953-17

 Gas Spring Spacer

Manufactured No

100 Each

21.0000 2



2

Location

Loc Qty

Loc Code

ST096

21

73474

21

2

D3953-19

 Gas Spring Bracket

Manufactured No

100 Each

10.0000 1



1

Location

Loc Qty

Loc Code

ST096

10

59213

1

73551

9

1

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W/O:		WORK ORDER CHANGES						
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Page 4

Work Order ID: 74631

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 10/4/2011

Required Date: 10/14/2011

Start Qty: 1.00

Required Qty: 1.00

D3953-21

Gas Spring Bracket

Manufactured No

100 Each

16.0000 1



1

Location

Loc Qty

Loc Code

ST096

16

73557

16

D3969-3

Spring (Basket Lid)

Manufactured No

100 Each

30.0000 1



1

Location

Loc Qty

Loc Code

ST272

30

64285

1

73515

29

AN3-14A

Bolt

Purchased No

100 Each

60.0000 4



4

Location

Loc Qty

Loc Code

ST352

60

117872

60

AN3-16A

Bolt

Purchased No

100 Each

159.0000 2



2
11/10/17

Location

Loc Qty

Loc Code

ST352

159

117441

59

118628

100

2

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Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
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Picklist Print

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Work Order ID: 74631

Parent Item: D4030-041


Parent Item Name: Long Basket Assembly (350)

Start Date: 10/4/2011

Required Date: 10/14/2011


Start Qty: 1.00

Required Qty: 1.00

AN5-17A Purchased No 100 Each 82.0000 4 4

 Bolt


Location Loc Qty Loc Code

ST339 82
 117872 44
 118706 38

AN4-12 Purchased No 100 Each 59.0000 3 3

 Bolt


Location Loc Qty Loc Code

ST357 59
 117514 9
 118626 50

AN310-4 Purchased No 100 Each 41.0000 3 3

 NUT

Location Loc Qty Loc Code

ST324 41
 118112 1
 118983 25
 119084 15

AN310C4 Purchased No 100 Each 39.0000 2 2

 Nut

Location Loc Qty Loc Code

ST324 39
 116741 4
 117395 5
 118090 10
 118626 20

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W/O:		WORK ORDER CHANGES					
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Picklist Print

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Page 6

Work Order ID: 74631

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 10/4/2011

Required Date: 10/14/2011

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

100

Each

11,160.00

6

6



Nut



[Handwritten signature]

Location

Loc Qty

Loc Code

ST300

2160

117441

16

117601

68

117885

97

118451

979

118927

1000

ST516

6000

119017

6000

ST518

3000

119075

3000

b

MS21042L5

Purchased

No

100

Each

2,684.000

4

4



Nut



11/10/17

Location

Loc Qty

Loc Code

ST300

1184

116105

5

116548

53

117441

248

117611

82

118179

496

118910

300

ST518

1500

119109

1500

x

W/O:		WORK ORDER CHANGES						
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Picklist Print

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Page 7

Work Order ID: 74631

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 10/4/2011

Required Date: 10/14/2011

Start Qty: 1.00

Required Qty: 1.00

MS24665-151

Purchased

No

100

Each

402.0000

3



Cotter Pin

Location

Loc Qty

Loc Code

ST309

402

17566

402

MS24665-300

Purchased

No

100

Each

240.0000

2



Cotter Pin

Location

Loc Qty

Loc Code

GA

200

118234

200

ST309

40

116823

40

NAS1149F0432P

Purchased

No

100

Each

214.0000

6



Washer

Location

Loc Qty

Loc Code

ST275

214

118840

114

119109

100

NAS1149F0563P

Purchased

No

100

Each

159.0000

4



Washer

Location

Loc Qty

Loc Code

ST297

159

117735

159

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Page 7

W/O:		WORK ORDER CHANGES						
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Work Order ID: 74631

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 10/4/2011

Required Date: 10/14/2011

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0332P

Purchased

No

100

Each

74.0000

8

8



WASHER



11/9/2258

Location

Loc Qty

Loc Code

ST275

74

117735

63

118354

8

17317

3

NAS1149C0432R

Purchased

No

100

Each

4,756.000

2

2



Washer



11/10/178

Location

Loc Qty

Loc Code

ST297

4756

117291

3756

119124

1000

2

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Page 8

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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

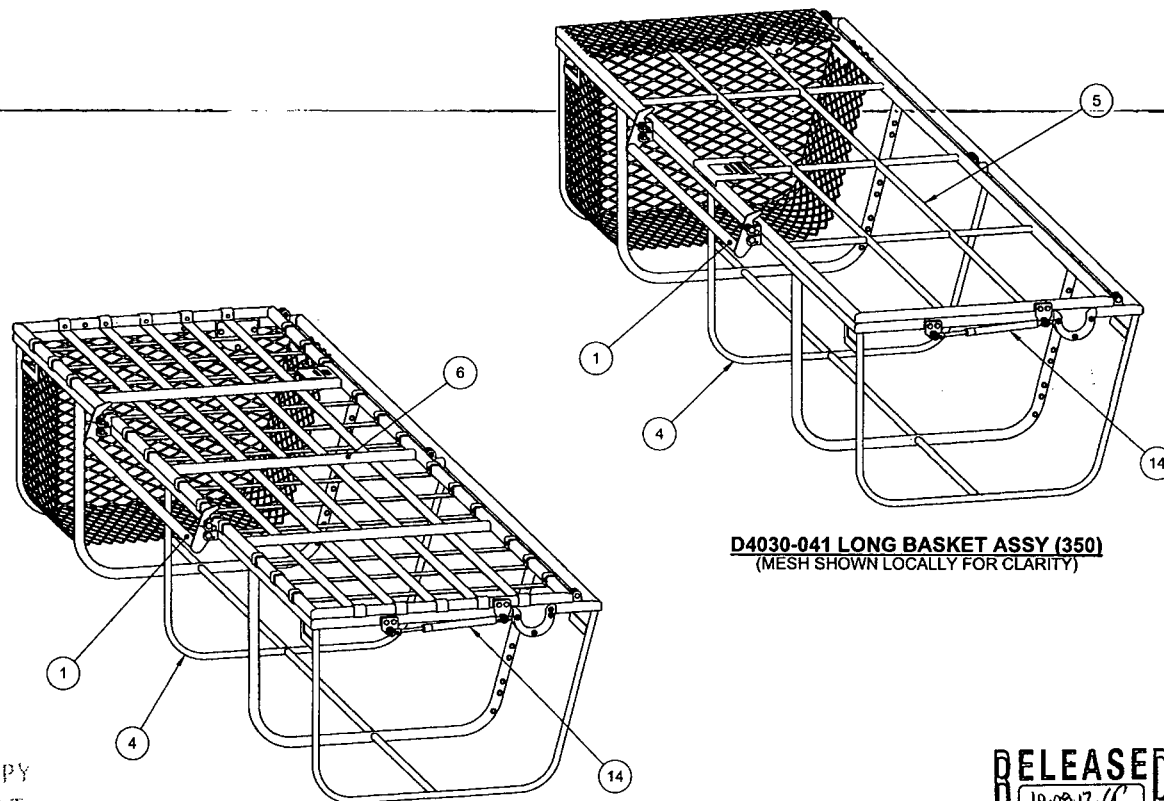
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ITEM	QTY -041	QTY -043	P/N	DESCRIPTION
	X		D4030-041	LONG BASKET ASSY (350)
		X	D4030-043	LONG BASKET ASSY, LIGHT LID (350)
1	1	1	D2530	HANDLE WELDMENT
2	2	2	D2535	SPRING
3	2	2	D2537	BUSHING
4	1	1	D3913-041	LONG BASKET BASE ASSY (350)
5	1		D3914-041	LONG BASKET LID ASSY (350)
6		1	D3915-041	LIGHT LID ASSY-LONG BASKET
7	6	6	D3917-3	WASHER
8	2	2	D3953-3	GAS SPRING STUD, LID
9	2	2	D3953-7	GAS SPRING SPACER
10	2	2	D3953-9	GAS SPRING WASHER
11	2	2	D3953-17	GAS SPRING SPACER
12	1	1	D3953-19	GAS SPRING BRACKET
13	1	1	D3953-21	GAS SPRING BRACKET
14	1	1	D3969-3	SPRING
15	4	4	AN3-14A	BOLT
16	2		AN3-16A	BOLT
17		2	AN3-20A	BOLT
18	3	3	AN4-12	BOLT (DRILLED)
19	4	2	AN5-17A	BOLT
20		2	AN5-21A	BOLT
21	3	3	AN310-4	NUT, CASTELLATED
22	2	2	AN310C4	NUT, CASTELLATED
23	6	6	MS21042L3	NUT
24	4	4	MS21042L5	NUT
25	3	3	MS24665-151	COTTER PIN
26	2	2	MS24665-300	COTTER PIN
27	6	6	NAS1149F0432P	WASHER
28	4	4	NAS1149F0563P	WASHER
30	8	8	NAS1149F0332P	WASHER
31	2	2	NAS1149C0432R	WASHER



D4030-041 LONG BASKET ASSY (350)
(MESH SHOWN LOCALLY FOR CLARITY)

D4030-043 LONG BASKET ASSY, LIGHT LID (350)
(MESH SHOWN LOCALLY FOR CLARITY)

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

74631 M.L.J
11/10/04

RELEASED
10-08-12-07
ECN 12-596

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: -041: 72 lbs APPROX
-043: 57 lbs APPROX

C	QTY FOR ITEMS #30 & #31 UNDER -043 WERE MISSING (B9-1); QTY FOR ITEM #3 WAS 4 (D6-1). ONLY 2 ARE REQUIRED, AFFECTS SECTION C-C (D3-3).	MB	10.07.23
B	AN5-21A BOLT WAS AN5-19A: BOM & (D3-3)	JPH	10.04.08
A	NEW ISSUE	JPH	10.03.16
REV.	DESCRIPTION	BY	DATE
DESIGN	AS		
DRAWN			
CHECKED			
MFG. APPR.	JES		
APPROVED			
DE APPR.			
DATE	10.07.23		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		REV. C	
DRAWING NO. D4030		SHEET 1 OF 3	
TITLE LONG BASKET ASSY (350)		SCALE NTS	
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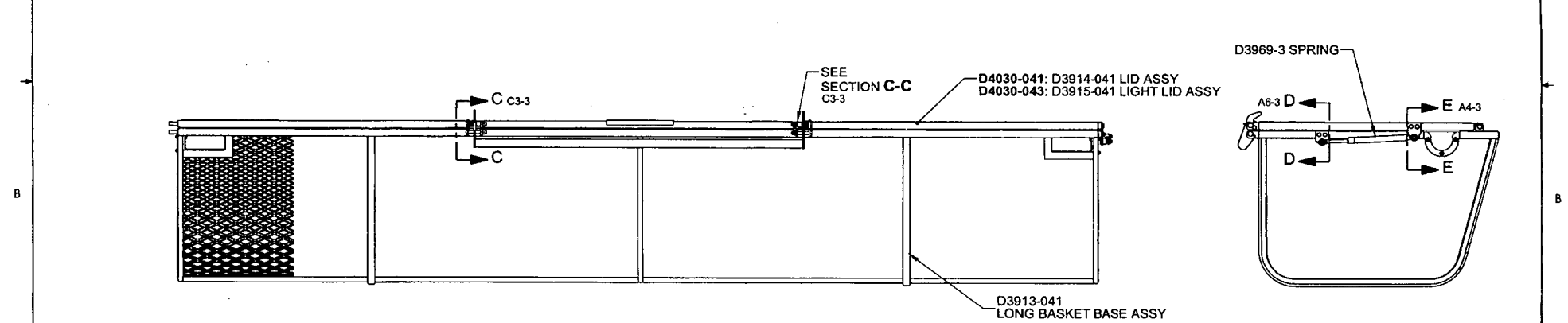
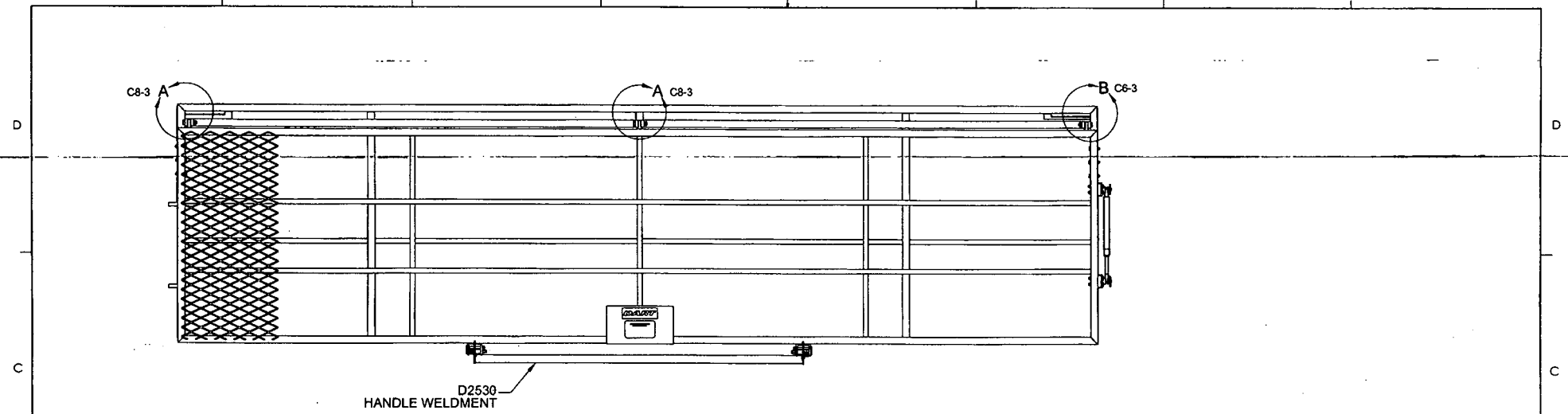
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74631

8 7 6 5 4 3 2 1



D4030-041 LONG BASKET ASSY (350) (MESH SHOWN LOCALLY OR REMOVED FOR CLARITY)
D4030-043 SHORT BASKET ASSY, LIGHT LID (350) (MESH SHOWN LOCALLY FOR CLARITY)

RELEASED
 10.06.17

DESIGN	AS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AS	DRAWING NO.	REV. C
CHECKED	AS	D4030	SHEET 2 OF 3
MFG. APPR.	SEB	TITLE	SCALE
APPROVED	AS	LONG BASKET ASSY (350)	NTS
DE APPR.	AS	COPYRIGHT © 2010 BY DART AEROSPACE LTD. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DATE	10.07.23		

8 7 6 5 4 3 2 1

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

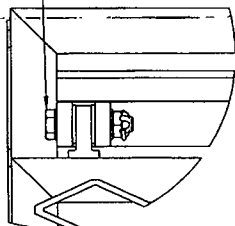
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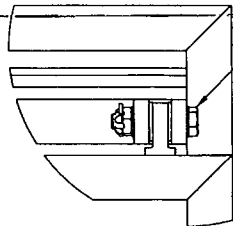
74631

AN4-12 BOLT
D3917-3 WASHER, 2X
NAS1149F0432P WASHER, 2X
AN310-4 NUT, CASTELLATED
MS24665-151 COTTER PIN



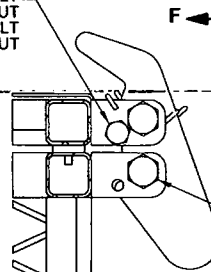
DETAIL A D8-2
D5-2

D4030-041: AN3-16A BOLT
MS21042L3 NUT
D4030-043: AN3-20A BOLT
MS21042L3 NUT



DETAIL B D3-2

AN4-12 BOLT
D3917-3 WASHER, 2X
NAS1149F0432P WASHER, 2X
AN310-4 NUT, CASTELLATED
MS24665-151 COTTER PIN

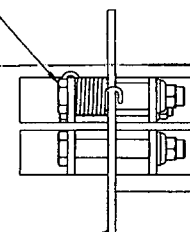


SECTION C-C B4-2
B6-2

D4030-041: AN5-17A BOLT
D2537 BUSHING
D2535 SPRING
NAS1149F0563P WASHER
MS21042L5 NUT

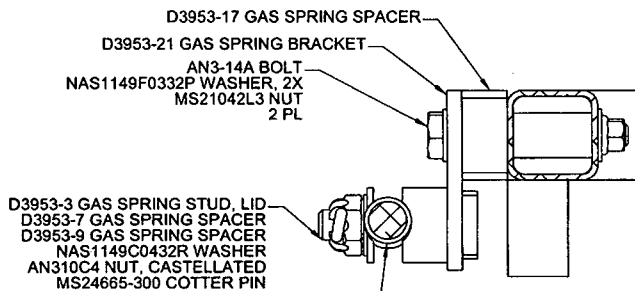
D4030-043: AN5-21A BOLT
D2537 BUSHING
D2535 SPRING
NAS1149F0563P WASHER
MS21042L5 NUT

AN5-17A BOLT
NAS1149F0563P WASHER
MS21042L5 NUT

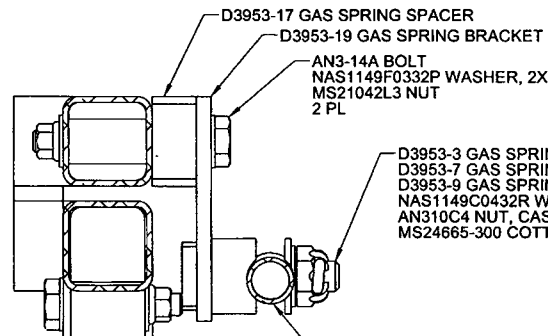


D2530
HANDLE WELDMENT
REF

VIEW F-F C3-3



SECTION D-D B2-2



SECTION E-E B1-2

RELEASED
10.08.124

DESIGN	ALS	DART AEROSPACE LTD	
DRAWN	ALS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JFS	DRAWING NO.	REV. C
MFG. APPR.	JFS	D4030	SHEET 3 OF 3
APPROVED	JFS	TITLE	SCALE
DE APPR.	JFS	LONG BASKET-ASSY (350) NTS	
DATE	10.07.23	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries